



**TEXAS INSTITUTE FOR INTELLIGENT BIO-NANO MATERIALS  
AND STRUCTURES FOR AEROSPACE VEHICLES**  
A NASA University Research, Engineering and Technology Institute (URETI)



# Characterization of the Nonlinear Rate Dependent Response of Shape Memory Polymers

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# Outline



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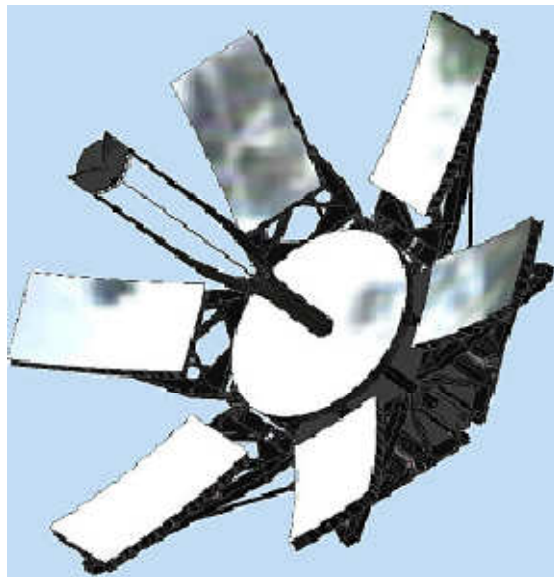
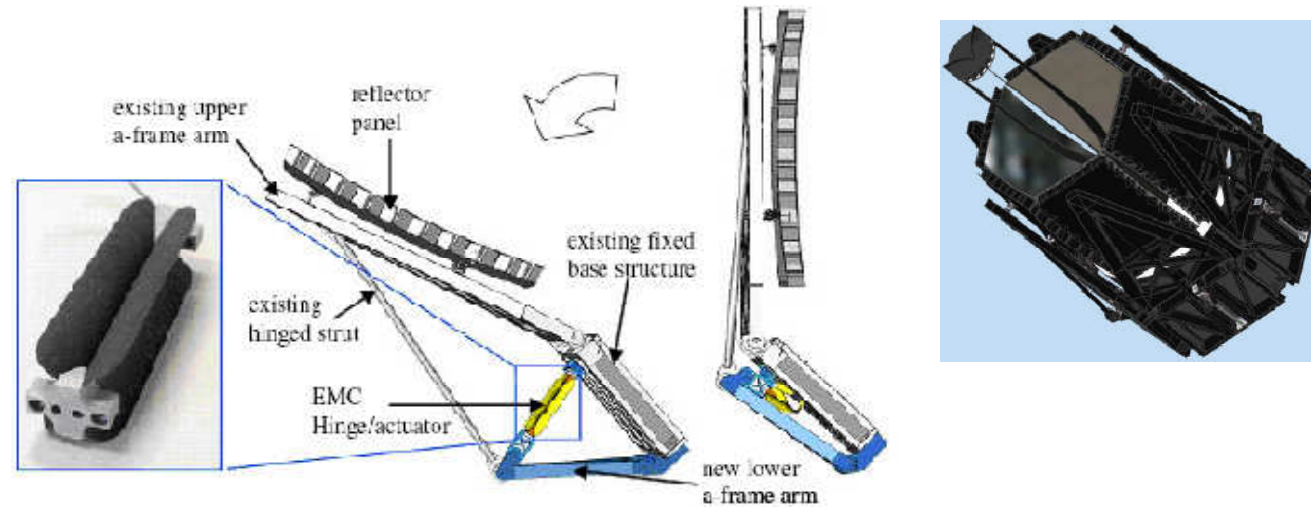


# Motivation



- **Shape Memory Polymer (SMP) Advantages**
  - Ability to recover strains up to 400%
  - Lightweight and Inexpensive (Compared to Shape Memory Alloys)
- **Applications**
  - Deployable Space Structures
  - Flexible Biodegradable Applications (i.e. sutures)





## LIDAR 3-meter-class deployable reflector system

**Advantages of EMC hinges comparing with mechanical actuators:**

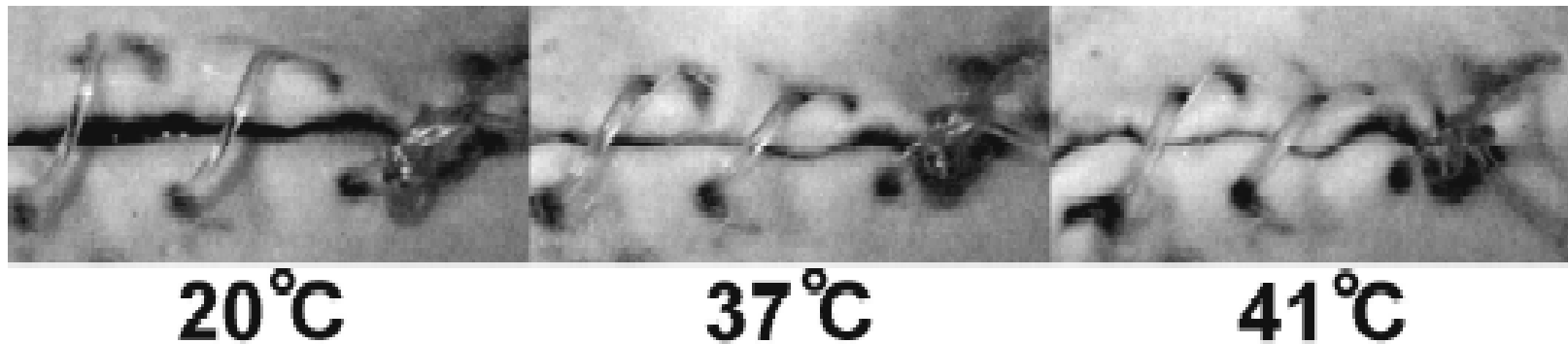
- Eliminate the need for mechanical latches and the post-deployed micro-dynamic instabilities.
- Provide a low shock and controlled deployment.
- Lightweight, simple, and low coefficient of thermal expansion.



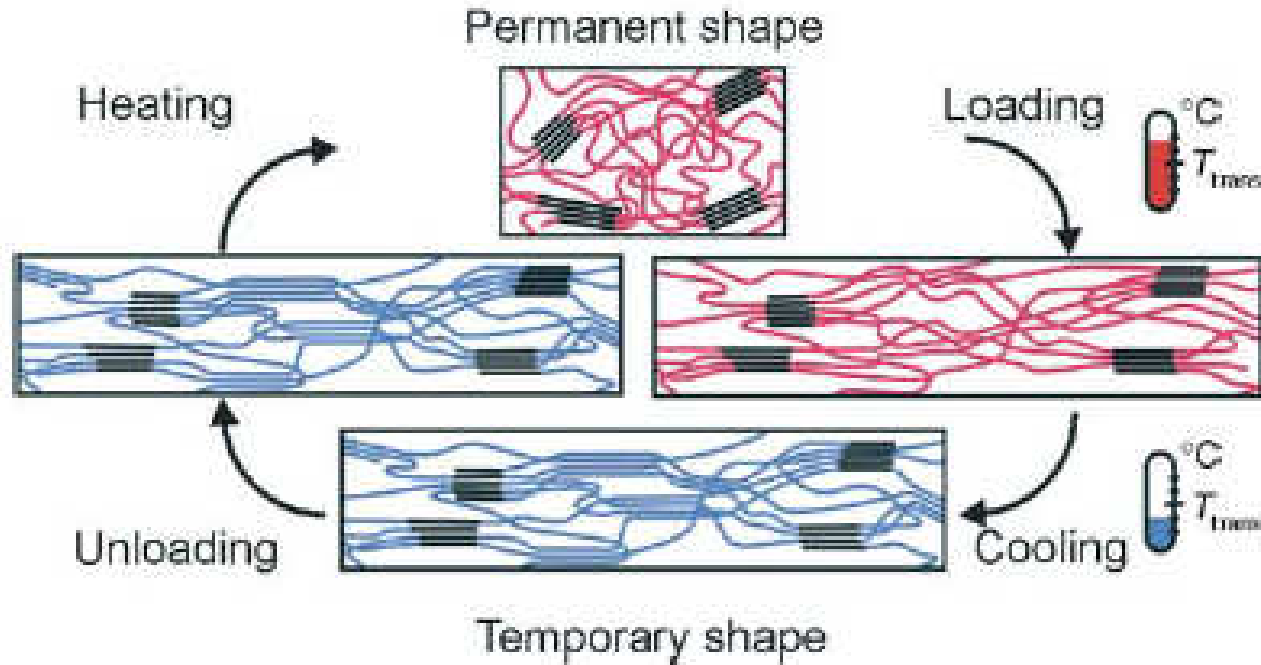
# Flexible Biodegradable Sutures



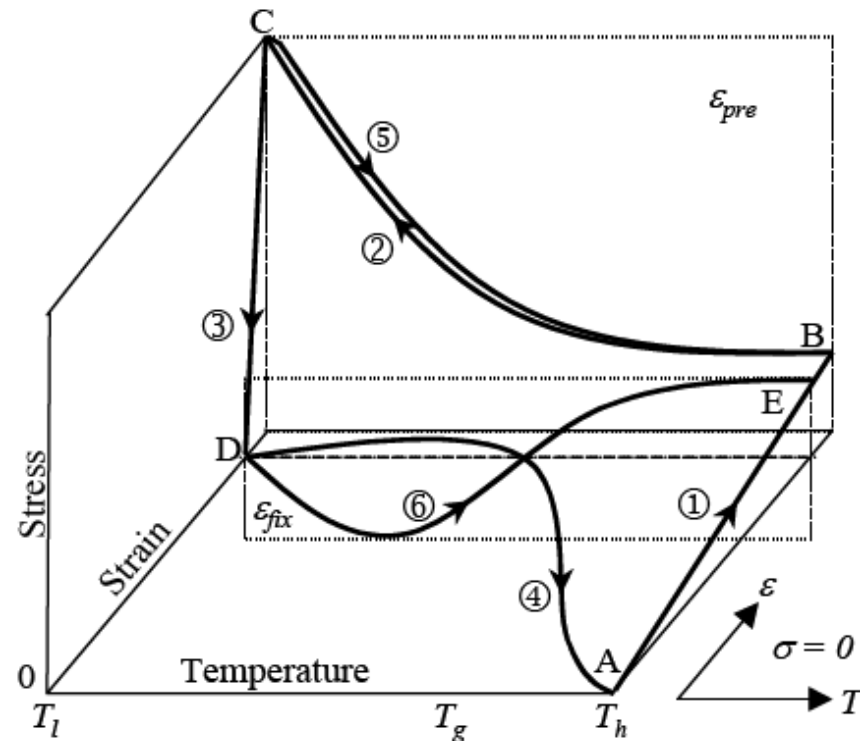
The suture, in its temporary shape at the room temperature, is placed loosely on the wound. Upon being heated to the body temperature, the suture shrinks to its permanent shape. After the wound heals, the suture is eventually absorbed.



# Shape Memory Effect



**Schematic demonstration of the molecular mechanism of the thermally induced shape-memory effect for a multi-block copolymer.**



A typical shape memory thermal/loading cycle:

1. Loading at high temperature.
2. Cooling at fixed strain.
3. Unloading at low temperature.
4. Heating at zero stress.

Path 5 corresponds to heating at fixed strain before unloading, and path 6 to Heating at fixed strain after unloading.



# Research Objectives



- **Constitutive Model**
  - Nonlinear (Shape Recovery vs. Time)
  - Rate Dependent (i.e. Heating, Loading Rate)
  - Account for Large Deformations (Applied Strain > 10% )
- **Experimental Focus**
  - Calibrate Model
  - Verify Simulation Results







# Constitutive Modeling of SMPs



- Bhattacharyya and Tobushi, 2000. Rheological approaches with no strain storage and release mechanisms.
- Rao, 2002. Dividing the SMP into four parts of different molecular structures and crystallization, and deriving the overall constitutive equation using a mixture theory.
- Liu and Gall, 2005. A 1-D small-strain model based on strain storage and release mechanisms at the molecular level. Pertinent only to the particular thermal/loading paths of their experiments.
- Present theory. A 3-D thermoelastic constitutive model for large deformation of SMPs under arbitrary thermal/loading paths.





# Constitutive Equations



State variables:

- Deformation  $\mathbf{x}(\mathbf{X}, t)$ ,
- Deformation gradient  $\mathbf{F}(\mathbf{X}, t)$ ,
- Piola-Kirchhoff  $\mathbf{S}(\mathbf{X}, t)$ ,
- Temperature  $\theta(\mathbf{X}, t)$ .

Two constitutive functions,  $\hat{\mathbf{F}}_a(\mathbf{S}, \theta)$  and  $\hat{\mathbf{F}}_f(\mathbf{S}, \theta)$ , are taken for the active phase and frozen phase, respectively.

Need to stipulate how the constitutive functions switch when the material undergoes the phase transition.





# Constitutive Assumptions



1. The deformation at a material point is preserved (stored) when it undergoes transition from the active phase to frozen phase. It is assumed that if the temperature and the stress are continuous in time, then the deformation gradient must be continuous in time, despite the change of the constitutive function from  $\hat{\mathbf{F}}_a$  to  $\hat{\mathbf{F}}_f$  when the interface passes through the material point.
2. The stored deformation at a frozen material point is fully recovered when the interface passes through it again during subsequent heating.





# Experimental Setup



- **Electromechanical, Screw-Driven Test Frame**
  - MTS Alliance RT-1
- **MTS 1000 N Load Cell**
- **MTS 2000 N Pneumatic Grips**
- **Thermcraft Oven with Temperature Controller**
- **Optical Strain Measurement**





# Strain Measurement

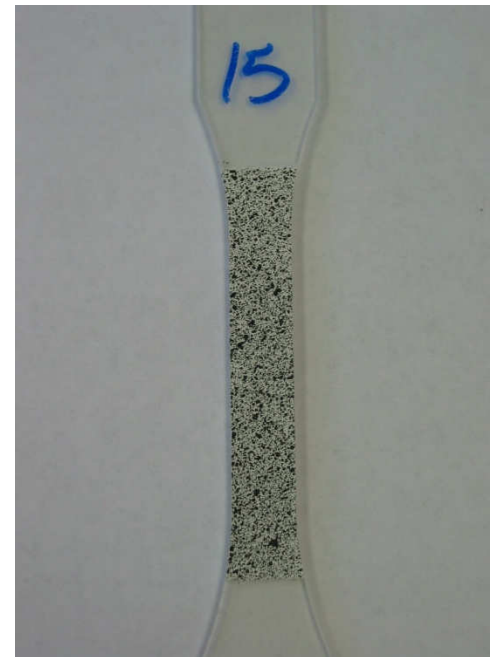


- **Visual Imaging Correlation (VIC) System**
- **Two Camera Setup**
- **Tracks “Speckled” Pattern**
  - Large Travel Capability
- **Provides Full-Field Strain Measurements**



# Specimen Preparation

- Provided by Cornerstone Research Group, Inc.
- Dogbone Specimens (ASTM D638)
  - Cut via Water-jet
- Gauge Length – 57 mm
- Gauge Width – 12.7 mm
- High-Contrast Speckled Pattern Painted on Surface



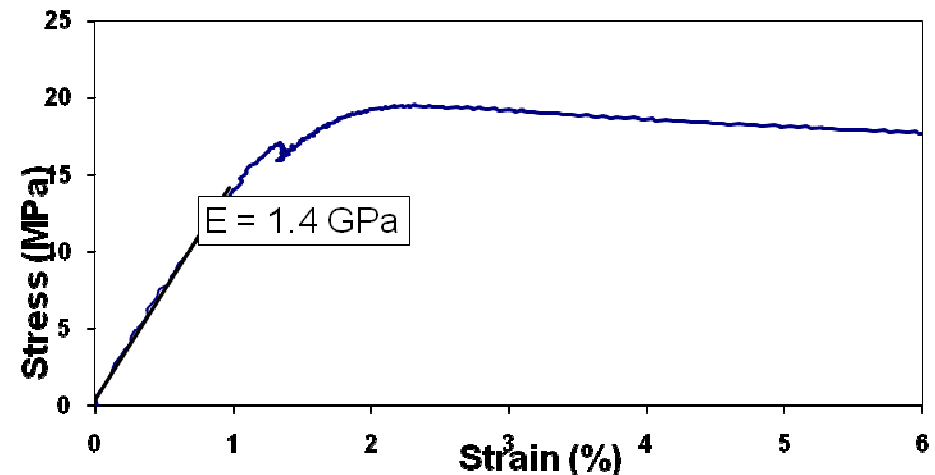


# Material Properties



- **Glass Transition Temperature – 58°C**
  - Measured via ThermoMechanical Analyzer (TMA)
- **Coefficient of Thermal Expansion – 8.6E-07/°C**

- **Young's Modulus**
  - Glass Phase: 1.4 GPa
  - Rubber Phase: N/A



- **Tensile Strength (Glass Phase) ~ 20 MPa**





# Test Matrix

<u>Test Case</u>	<u>Test Number</u>	<u>Prestrain</u>	<u>Recovery Temperature</u>	<u>Recovery Stress (MPa)</u>	<u>Recovery Strain Rate</u>
<b>Constant Stress Recovery</b>	A.1.1.1	$\epsilon_0 = 10\%$	$T = T_g + 30$ (~90°C)	$\sigma_1 = 0$	Output
	A.1.1.2			$\sigma_2 = 1$	
	A.1.1.3			$\sigma_3 = 2$	
	A.2.1.1	$\epsilon_0 = 25\%$	$T = T_g + 30$ (~90°C)	$\sigma_1 = 0$	
	A.2.1.2			$\sigma_2 = 1$	
	A.2.1.3			$\sigma_3 = 2$	
	A.3.1.1	$\epsilon_0 = 50\%$	$T = T_g + 30$ (~90°C)	$\sigma_1 = 0$	
	A.3.1.2			$\sigma_2 = 1$	
	A.3.1.3			$\sigma_3 = 2$	
	A.4.1.1	$\epsilon_0 = 100\%$	$T = T_g + 30$ (~90°C)	$\sigma_1 = 0$	
	A.4.1.2			$\sigma_2 = 1$	
	A.4.1.3			$\sigma_3 = 2$	
<b>Constant Strain Rate Recovery</b>	B.1.1.1	$\epsilon_0 = 10\%$	$T = T_g + 30$ (~90°C)	Output	$\dot{\epsilon}_1 = 10^{-2}$
	B.1.1.2				$\dot{\epsilon}_2 = 10^{-3}$
	B.2.1.1	$\epsilon_0 = 25\%$	$T = T_g + 30$ (~90°C)		$\dot{\epsilon}_1 = 10^{-2}$
	B.2.1.2				$\dot{\epsilon}_2 = 10^{-3}$
	B.3.1.1	$\epsilon_0 = 50\%$	$T = T_g + 30$ (~90°C)		$\dot{\epsilon}_1 = 10^{-2}$
	B.3.1.2				$\dot{\epsilon}_2 = 10^{-3}$
	B.4.1.1	$\epsilon_0 = 100\%$	$T = T_g + 30$ (~90°C)		$\dot{\epsilon}_1 = 10^{-2}$
	B.4.1.2				$\dot{\epsilon}_2 = 10^{-3}$







# Testing Parameters

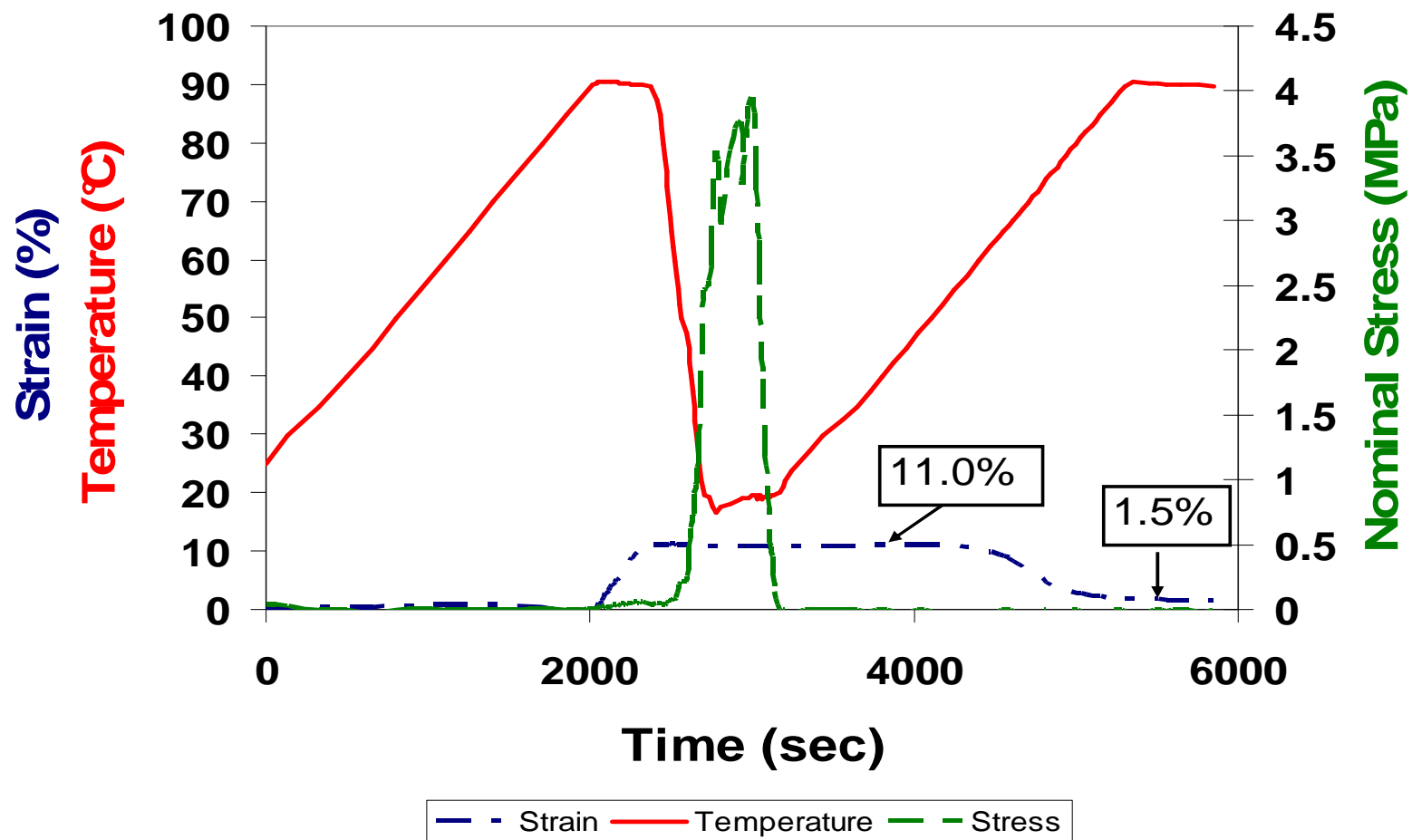


- 1. Initial State**
  - Room Temperature ( $T < T_g$ )
  - Stress-Free and Strain-Free
- 2. Heat Material to 90°C ( $T > T_g$ ) at 2°C/min**
  - Maintain Zero-Stress (Thermal Expansion Permitted)
- 3. Strain Material to Predetermined Level**
  - Tests Included Strain Levels of 10, 25, 50, and 100%
- 4. Cool Material to Room Temperature ( $T < T_g$ )**
  - Maintain Deformed Shape (Strain = Constant)
  - Thermal Stress Induced
- 5. Unload Material to Zero-Stress**
- 6. Heat Material to 90°C at 2°C/min**
  - Shape Recovery Occurs





# Results

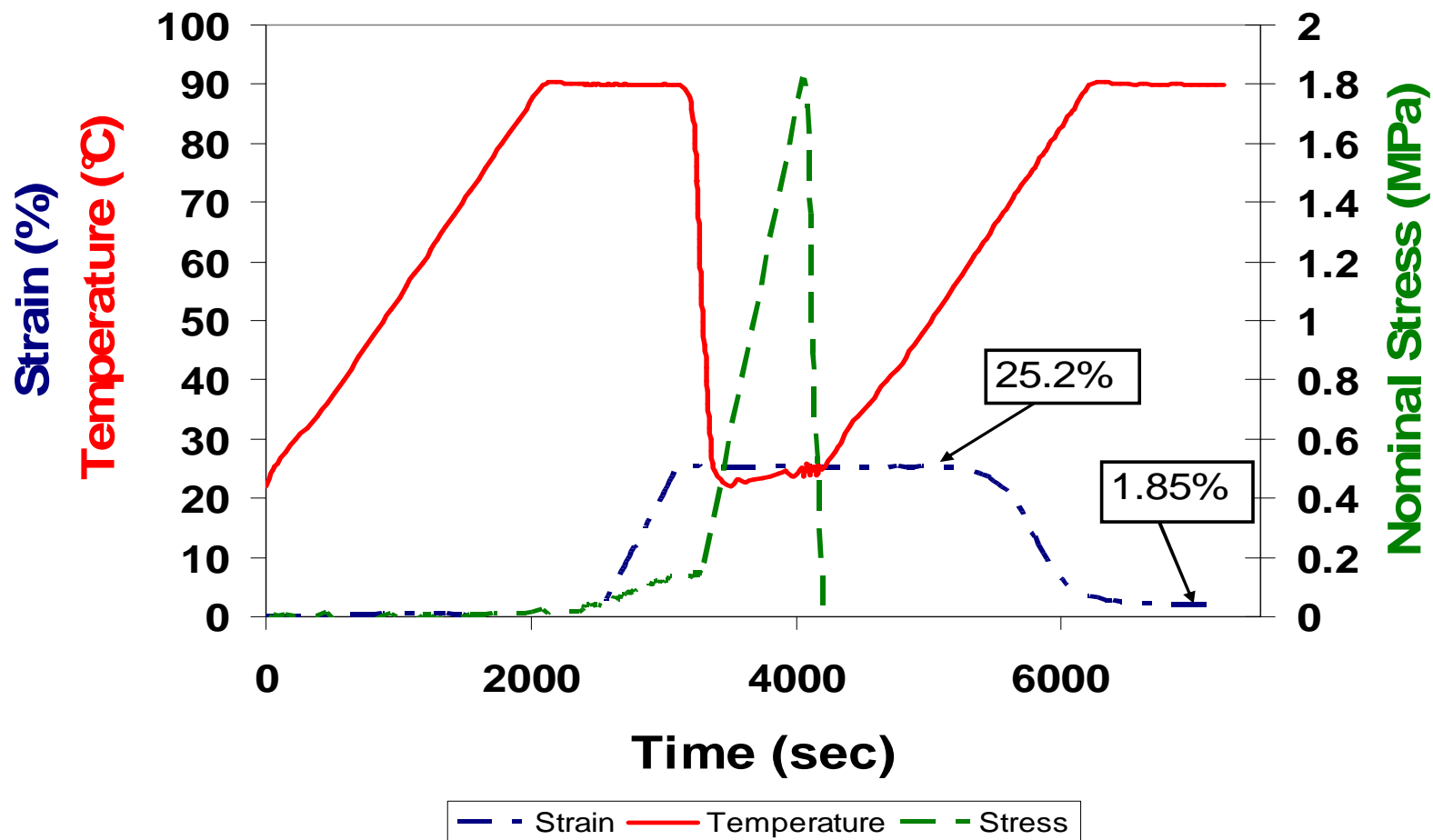


**11% Applied Strain**  
**1.5% Unrecoverable Strain**





# Results

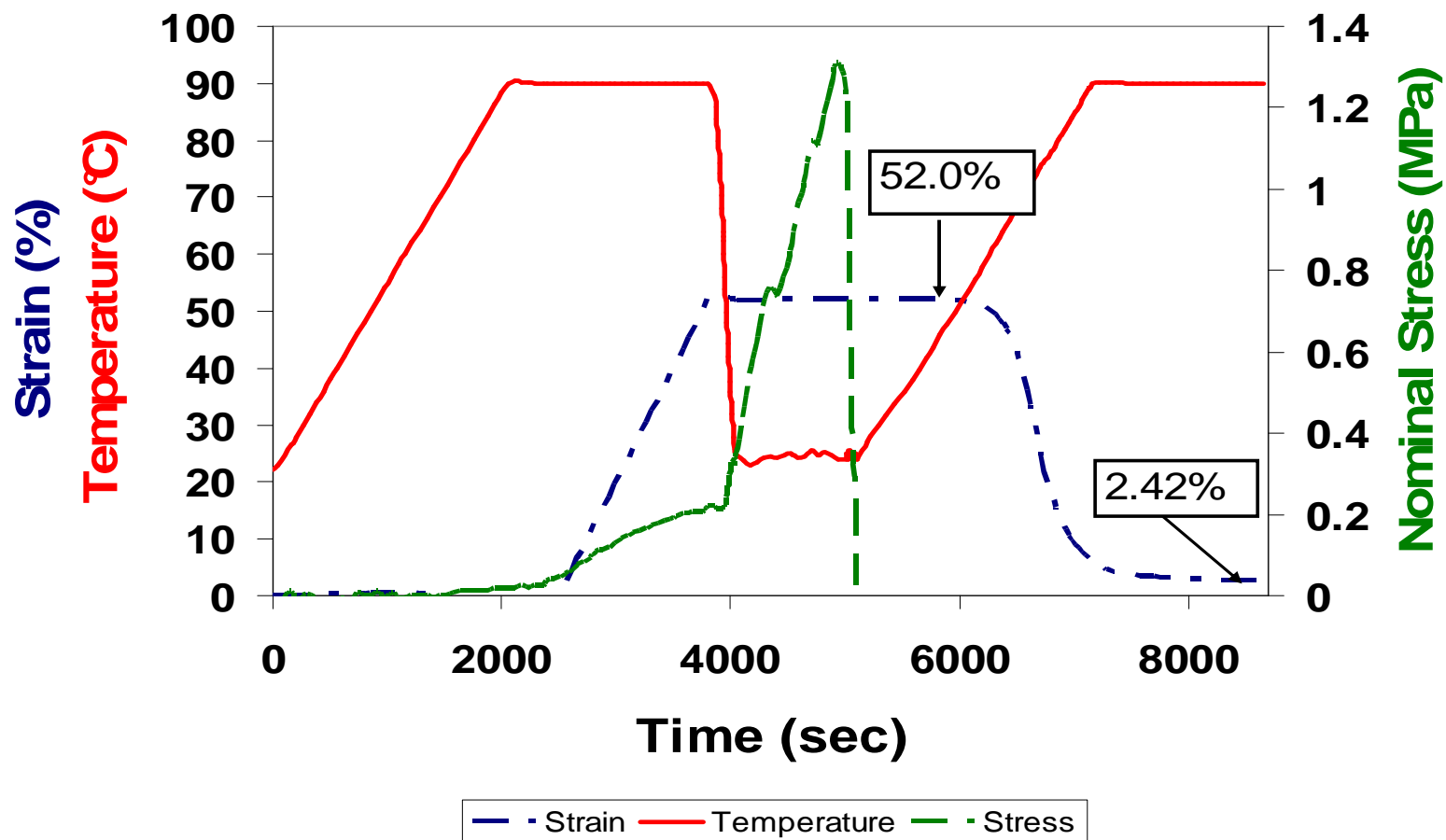


**25% Applied Strain**  
**1.9% Unrecoverable Strain**





# Results, cont'd.

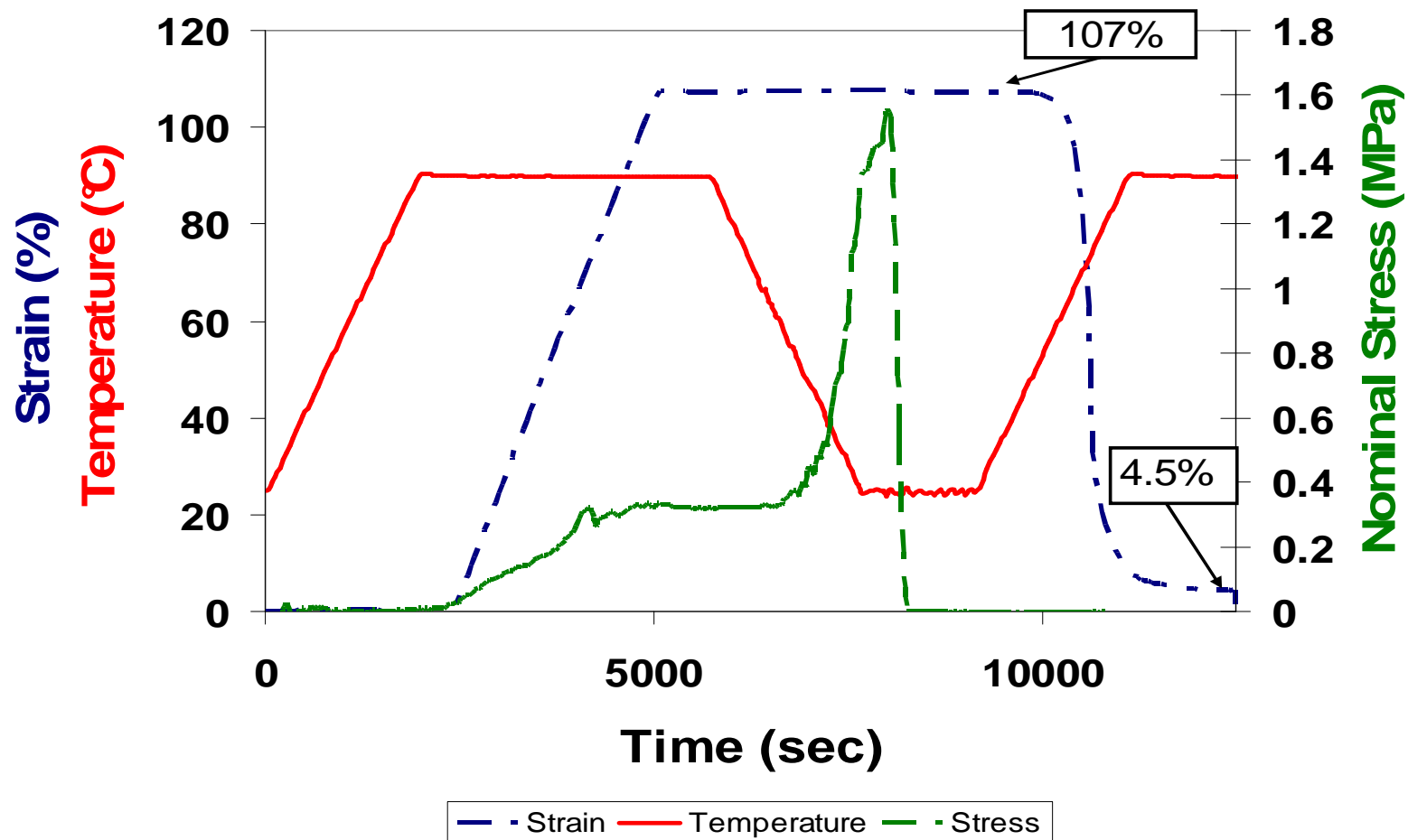


**52% Applied Strain**  
**2.4% Unrecoverable Strain**





# Results, cont'd.

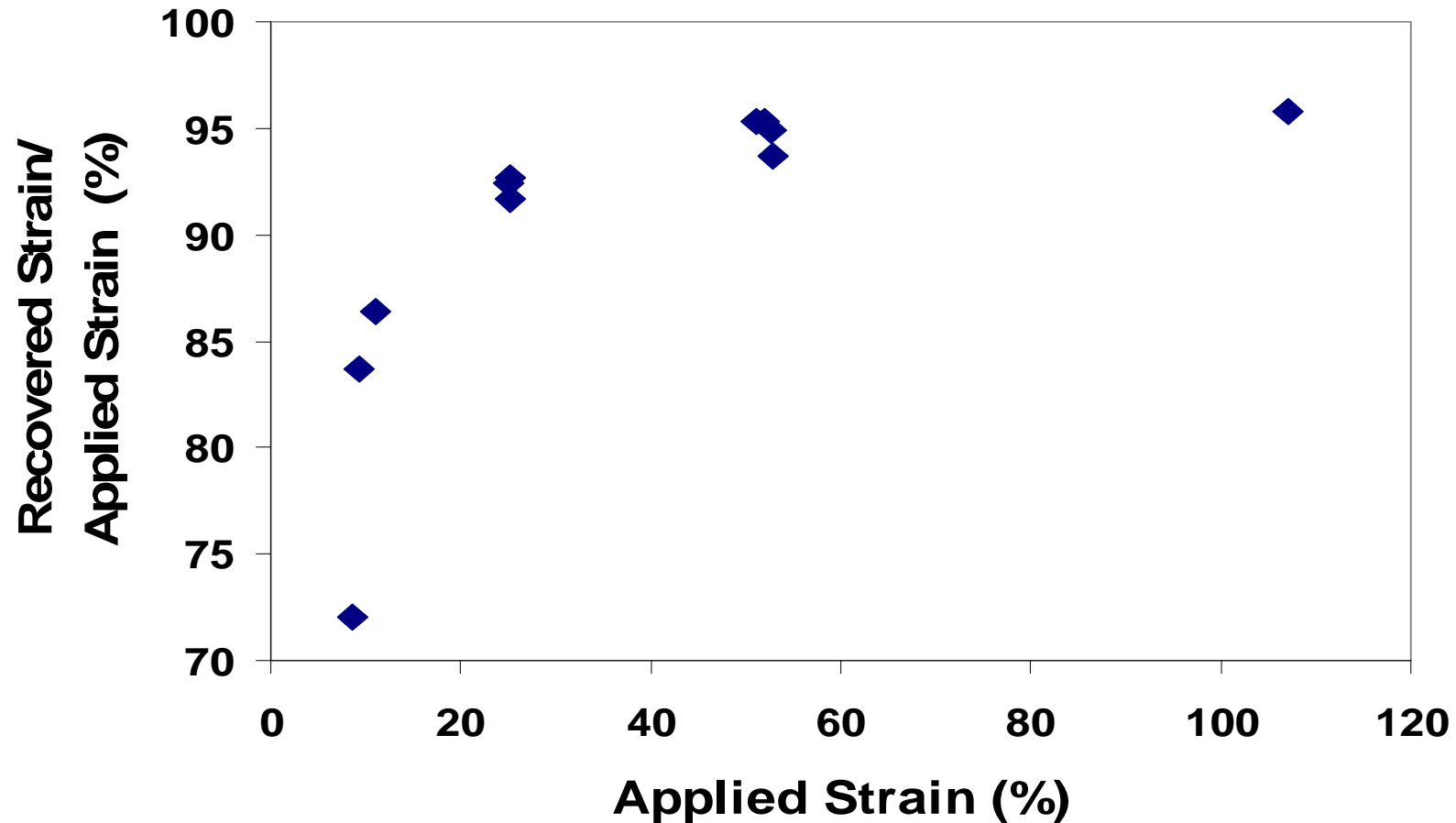


**107% Applied Strain**  
**4.5% Unrecoverable Strain**





# Results, cont'd.



**Percentage of Unrecoverable Strain/Applied Strain Approaches Asymptotic Value**





# Conclusions



- **Successful 10, 25, 50, and 100% Experimental Tests Performed**
- **Nonlinear Shape Recovery Observed**
  - Majority Occurring Shortly After T Exceeds  $T_g$
- **Important Application Consideration:**
  - Percentage of Unrecoverable Strain/Applied Strain
- **Unique Ability to Perform Complex Thermomechanical Characterization for Large Deformations**





# Future Work

- **Continue Zero-Stress Recovery Tests**
  - Greater than 100% Strain
- **Investigate Rate Dependence**
  - Heating/Cooling Rate
  - Loading Rate
- **Perform Tests with Recovery Stress  $> 0$**
- **Investigate Effects of Final Heating/Cooling Temperatures**
- **Obtain Additional Parameters as Demanded by Model Development**







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